

# Barnett Machine Tools, Inc.

*Established 1971*

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## SCOPE OF WORK TO BE PERFORMED PACIFIC K750-22

Conner Brothers Machine  
Attn: Bobby Conner  
Ph: 704-864-6084  
Email: [bconner@cbm-nc.com](mailto:bconner@cbm-nc.com)

Machine will be disassembled and loaded on trucks (\$12,500.00) included in final price.

Side housings, ram, bed & tooling will be delivered to Conner Brothers Machine.

Hydraulic tank, pistons, way assemblies, electrics & leveling system will be delivered to Barnett Machine Tools.

Hydraulic tank will be disassembled, cleaned & re-sealed.

All valves will be cleaned, checked for wear & repaired as needed.

New cones & seats will be installed.

Pilot valves will be rebuilt & new style coils will be installed.

A new filter will be installed.

60 HP motor will be checked & new bearings will be installed.

Pumps will be disassembled & checked for wear. Cam rings will be replaced if needed.

Cylinders will be rebuilt with new chevron packings & u-cups.

Level valve will be re-sealed & guide rollers will have new bearings installed. New level tape & level safety spring will also be installed.

All hydraulic hoses will be replaced.

Electrical panel will be disassembled & all components will be checked & replaced as needed. All new wiring & sealights will be installed throughout the machine.

New stroke control assembly & arm with new micro switches will be installed.

Lube system will be thoroughly gone through.

Way assemblies will be re-ground & turcited by Pacific Press to obtain factory tolerances.

All components will be cleaned, sanded, primed & painted.

All new warning tags & safety tags will be included. New Pacific logo & striping will be included.

“New” 20’ x 5-1/4” x 5-1/4” 4-way die will be included. “New” 20’ punch will be included.

Barnett Machine Tools will have a representative on site in Connecticut ensuring the proper disassembly & loading of the machine & its components onto the trucks.

All trucking will be paid by Conner Brothers Machine, with the exception of load from Barnett Machine Tools to Connor Brothers Machine of completed components. Estimated trucking cost of \$1,500.00 per load is NOT included in the final price.

Upon completion of components at Barnett Machine Tools, we will travel to Conner Brothers Machine & re-install all components & perform a run-off of the machine. Conner Brothers Machine will assist in the re-assembly of the machine.

A detailed inventory of used tooling will be provided after our physical inspection of the machine in Connecticut during the week of February 7, 2011.

PRICE .....\$198,000.00

Estimated turn-around time, once received at Barnett Machine Tools is two and one half weeks.